TECHNYL®

TECHNYL® A 216 V30 NATURAL

TECHNICAL DATA SHEET

Revised: February, 2018

TECHNYL® A 216 V30 Natural is a polyamide 66, reinforced with 30% of glass fiber, for injection moulding. This grade offers an excellent combination between thermal and mechanical properties.

GENERAL

Material Status	• Commercial: Active	
Availability	• Africa & Middle East • Asia Pacific • Europe	• Latin America • North America
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight	
Key Benefits	• Good Dimensional Stability • Good Flow	• Good Mold Release • Translucency
Applications	• Outdoors activities • Sports equipment • Structural parts	• Switch, Plug, Control & Sockets • White appliances
Certification/Compliance	• EC 1907/2006 (REACH)	• UL QMFZ2
RoHS Compliance	• RoHS Compliant	
Automotive Specifications	• GM QK 003013 Color: Natural • IMDS ID 20402274 Color: Natural	• IMDS ID 20402274/2
Colors Available	• Black • Grey • Natural Color	• Red • White
Forms	• Pellets	
Processing Method	• Injection Molding	
Resin ID (ISO 1043)	• PA66-GF30	

PROPERTIES

Typical values of properties are for Natural grades

Physical	Dry	Conditioned	Unit	Test Method
Molding Shrinkage				ISO 294-4
Across Flow	1.1		%	
Flow	0.40		%	
Water Absorption (24 hr, 23°C)	0.80		%	ISO 62
Density	1.36		g/cm³	ISO 1183/A

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (23°C)	10000	7500	MPa	ISO 527-2/1A
Tensile Stress (Break, 23°C)	190	135	MPa	ISO 527-2/1A
Tensile Strain (Break, 23°C)	3.0	7.0	%	ISO 527-2

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Mechanical	Dry	Conditioned	Unit	Test Method
Flexural Modulus				
23°C	9400		MPa	ASTM D790
23°C	9100	6300	MPa	ISO 178
Flexural Stress				
23°C	305	220	MPa	ISO 178
Break, 23°C	280		MPa	ASTM D790
Charpy Notched Impact Strength (23°C)	12	16	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength				
23°C	80	95	kJ/m²	ISO 179/1eU
23°C	70		kJ/m²	ISO 179/1fU
Notched Izod Impact Strength (23°C)	11	15	kJ/m²	ISO 180/A

Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	260		°C	ISO 75-2/Bf
1.8 MPa, Unannealed	255		°C	ISO 75-2/Af
Melting Temperature	262		°C	ISO 11357-3

Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	6.0E+15	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	2.0E+15	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	40	30	kV/mm	IEC 60243-1
Relative Permittivity	3.75	4.00		IEC 60250
Dissipation Factor	0.010	0.11		IEC 60250
Comparative Tracking Index				IEC 60112
Solution A	600	600	V	
Solution B	500	500	V	

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Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.8 mm	HB			
1.6 mm	HB			
3.2 mm	HB			
Glow Wire Flammability Index				IEC 60695-2-12
1.6 mm	650		°C	
3.2 mm	750		°C	
Glow Wire Ignition Temperature (1.6 mm)	650		°C	IEC 60695-2-13
Oxygen Index	23		%	ISO 4589-2

PROCESSING

Injection	Dry	Unit
Drying Temperature	80	°C
Suggested Max Moisture	0.20	%
Rear Temperature	270 to 280	°C
Middle Temperature	275 to 285	°C
Front Temperature	280 to 290	°C
Mold Temperature	70 to 100	°C

Injection Notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point mini -20°C. Recommended time 2-4h

Injection Advice:

- For reinforced polyamides, Solvay recommends the use of steel with a high content of carbon, and purified for polishing, to avoid or limit the abrasion. For example: X38CrMoV5-1 (EN Norm) - 1.2367 /1.2343 (DIN Norm) or X160CrMoV12 (EN Norm) - 1.2601 /1.2379 (DIN Norm). In the case of high requirements on surface quality a mould temperature of up to 120°C can be considered.
- The processing parameters like processing temperatures are a recommendation and can be adjusted in function of injection machine size, part geometry / design

DISCLAIMER

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SAFETY INFORMATION

Detailed information regarding safety are available on the safety data sheet (SDS). SDS is sent with the first material order or available by contacting our customer services

REGULATIONS COMPLIANCE

This product is not intended to be used for the following regulated market: food contact, drinking water, toys, cosmetics or medical devices.

This grade complies with ROHS Directive 2011/65/EU and 2015/863 as amended.

Grades produced or imported in Europe comply with REACH directive 1907/2006/EC as amended.

CUSTOMER SERVICES

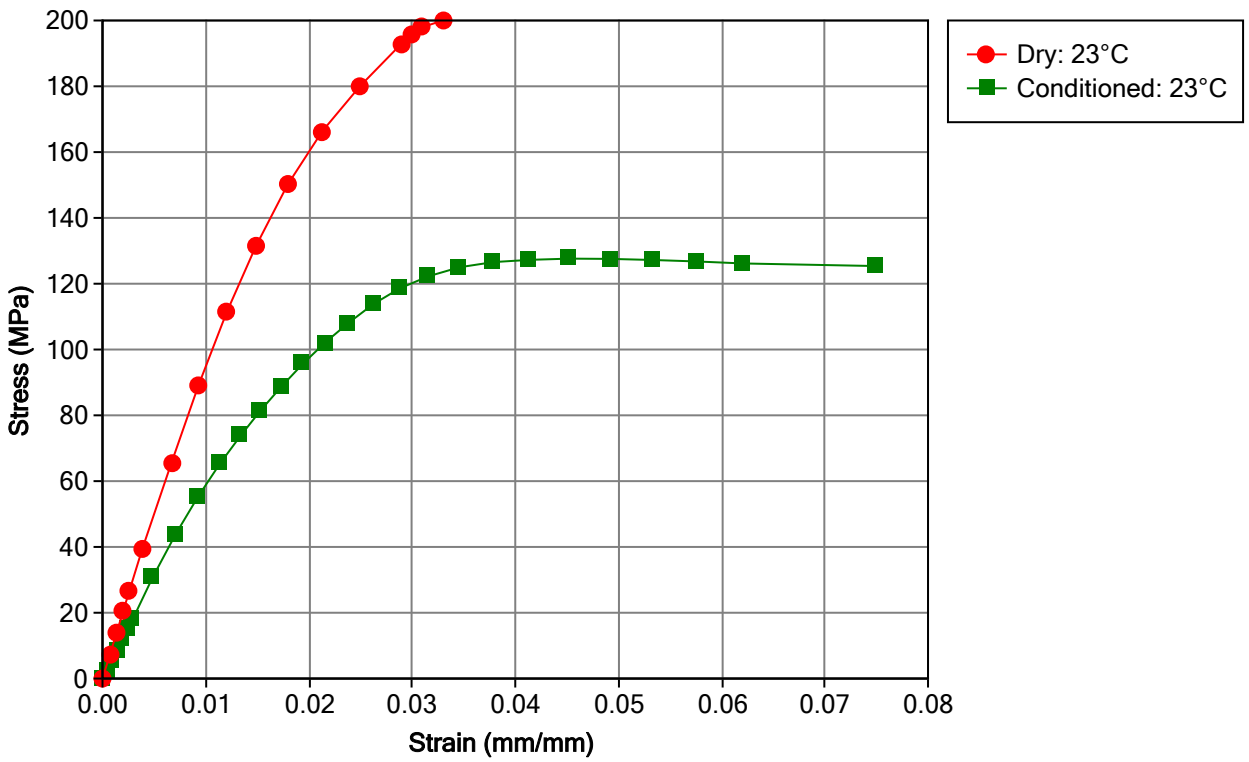
Our customer services are not only concerned with manufacturing and supply of Engineering Plastics products. We are available to assist our customers in finding technical solutions that meet their requirements. Specific support is in particular offered on:

- Material selection
- Material testing
- Parts design advice, training for design engineers
- Part testing
- Design simulation
- Processing through different technologies
- Assembly and post-processing technology expertise
- Parts optimization through Computer Aided Design

You can find more information on Solvay Product range on our internet product finder at the following address: http://www.technyl.com

MULTIPOINT DATA

Isothermal Stress vs. Strain (ISO 11403-1)



Notes

Typical properties: these are not to be construed as specifications.

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